



Features:

- ♦ Low Power consumption.
- ♦ High efficiency and low cost.
- ♦ Good control and free combinations on the colors of LED lamps.
- ♦ Good lock and easy to assembly.
- Stackable and easy to assembly.
- Stackable vertically and easy to assembly.
- Versatile mounting on P.C board or panel.
- ♦ Stackable horizontally and easy to assembly.
- ♦ The product itself will remain within RoHS compliant version.

Descriptions:

- ♦ ARRAY=Plastic Holder + Combinations of Lamps.
- ♦ The array will easily mount be applicable on any panel up to.

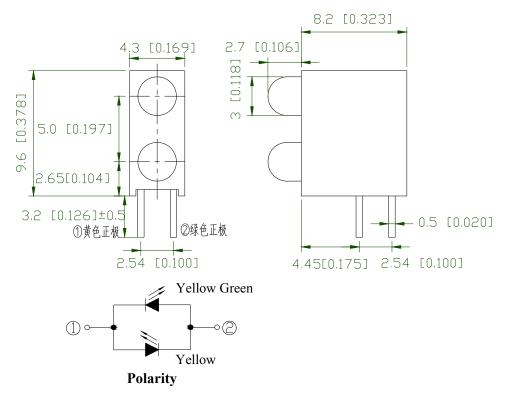
Applications:

 Used as indicators of indicating the Degree, Functions, Positions etc, in electronic instruments.





Package Dimension:



Part No.	Chip Material		Lens Color	Source Color
2 22N CD44/CD42/H206	UY	AlInGaP	White Diffused	Super Yellow
3-22N-CD44/CD43/H306	UG	AlInGaP	White Diffused	Super Yellow Green

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ± 0.25 mm (.010") unless otherwise noted.
- 3. Protruded resin under flange is 1.00 mm (.039") max.
- 4. Specifications are subject to change without notice.





Absolute Maximum Ratings at $Ta=25^{\circ}C$

Parameters		Symbol	Max.	Unit	
Dawar Dissination	Yellow	,	65	mW	
Power Dissipation	Yellow Green	PD	65		
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)		IFP	100	mA	
Yellow Chip Forward Current	Yellow Chip Forward Current		25	mA	
Yellow Green Chip Forward Current		IF	25	mA	
Reverse Voltage		VR	5	V	
Electrostatic Discharge	Yellow	LCD	2000	V	
(HBM)	Yellow Green	ESD	2000	V	
Operating Temperature Ran	Topr	-40℃ to +85℃			
Storage Temperature Range		Tstg	-40°C to +100°C		
Lead Soldering Temperature [4mm (.157") From Body]		Tsld	260℃ for 5 Seconds		





Electrical Optical Characteristics at Ta=25℃

Parameters	Symbol	Emitting Color	Min.	Тур.	Max.	Unit	Test Condition	
	T) (Yellow	70	120			IE 20 A (Nata 4)	
Luminous Intensity*	IV	Yellow Green	20	45		mcd	IF=20mA (Note 1)	
Minute v Angle*		Yellow		80			IF=20mA (Note 2)	
Viewing Angle*	2θ _{1/2}	Yellow Green		80		Deg		
B 15 :	,	Yellow		592			IF=20mA	
Peak Emission Wavelength	λр	Yellow Green		575		nm		
		Yellow		590		nm	IF=20mA	
Dominant Wavelength	λd	Yellow Green		573				
		Yellow		15			IF=20mA	
Spectral Line Half-Width	Δλ	Yellow Green		20		nm		
Farmered Vallage	VF	Yellow	1.60	2.00	2.60	V	IF=20mA	
Forward Voltage		Yellow Green	1.60	2.00	2.60			
Doverno Current	7.5	Yellow			10	μA	V _R =5V	
Reverse Current	IR	Yellow Green			10			

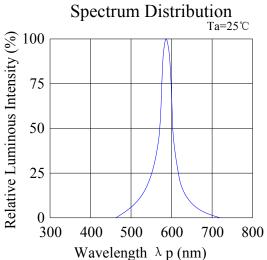
Notes:

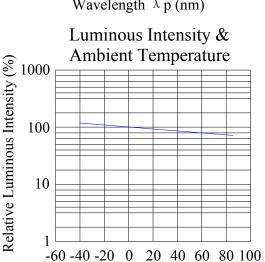
- 1. Luminous Intensity Measurement allowance is \pm 10%.
- 2. $\theta_{1/2}$ is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. The dominant wavelength (λd) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device



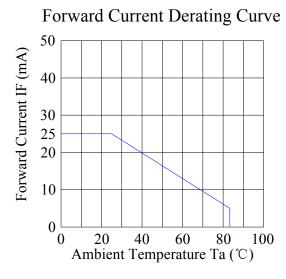


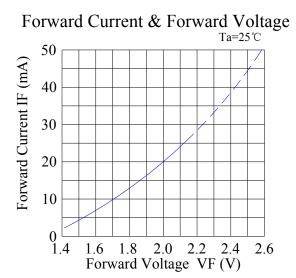
Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted) Yellow:

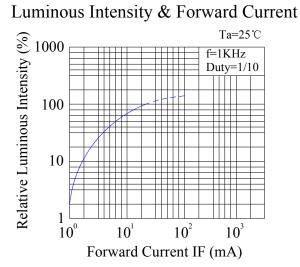


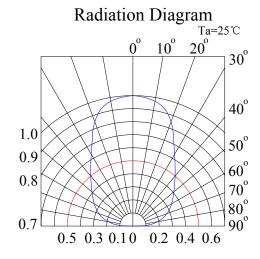


Ambient Temperature Ta (°C)





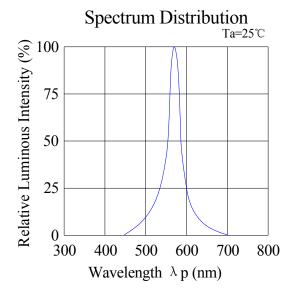




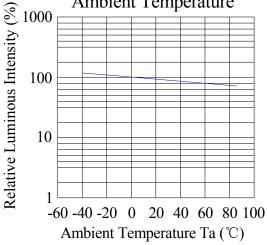




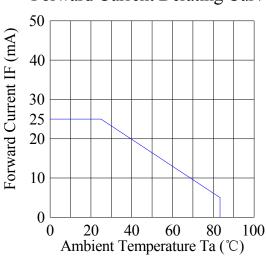
Yellow Green:



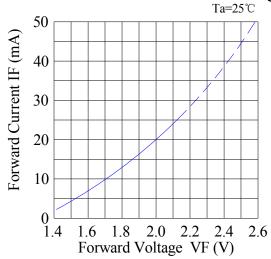
Luminous Intensity & Ambient Temperature



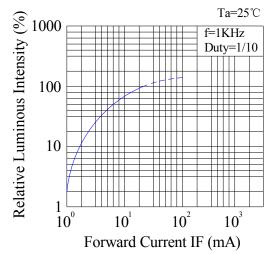
Forward Current Derating Curve



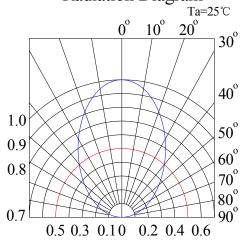
Forward Current & Forward Voltage



Luminous Intensity & Forward Current



Radiation Diagram







Reliability Test Items And Conditions:

The reliability of products shall be satisfied with items listed below:

Confidence level: 90%.

LTPD: 10%.

1) Test Items and Results:

Test Item	Standard Test Method	Test Conditions	Note	Number of Damaged
Resistance to Soldering Heat	JEITA ED-4701 300 302	Tsld=260±5℃, 10sec 3mm from the base of the epoxy bulb	1 time	0/100
Solder ability	JEITA ED-4701 300 303	Tsld=235 \pm 5°C, 5sec(using flux)	1time over 95%	0/100
Thermal Shock	JEITA ED-4701 300 307	0℃~100℃ 15sec, 15sec	100 cycles	0/100
Temperature Cycle	JEITA ED-4701 100 105	-40℃~25℃~100℃~25℃ 30min,5min,30min,5min	100 cycles	0/100
Moisture Resistance Cycle	JEITA ED-4701 200 203	25℃~65℃~-10℃ 90%RH 24hrs/1cycle	10 cycles	0/100
High Temperature Storage	JEITA ED-4701 200 201	Ta=100℃	1000hrs	0/100
Terminal Strength (Pull test)	JEITA ED-4701 400 401	Load 10N (1kgf) 10±1sec	No noticeable damage	0/100
Terminal Strength (bending test)	JEITA ED-4701 400 401	Load 5N (0.5kgf) 0°~90°~0° bend 2 times	No noticeable damage	0/100
Temperature Humidity Storage	JEITA ED-4701 100 103	Ta=60℃, RH=90%	1000hrs	0/100
Low Temperature Storage	JEITA ED-4701 200 202	Ta=-40°C	1000hrs	0/100
Steady State Operating Life		Ta=25℃, IF=20mA	1000hrs	0/100
Steady State Operating Life of High Humidity Heat		Ta=60℃, RH=90%, IF=20mA	500hrs	0/100
Choice of various viewing angles		Ta=-30℃, IF=30mA	1000hrs	0/100

2) Criteria for Judging the Damage:

Itom	Cymbol	Test Conditions	Criteria for Judgment		
Item	Symbol	rest Conditions	Min	Max	
Forward Voltage	VF	IF=20mA		F.V.*)×1.1	
Reverse Current	IR	VR=5V		F.V.*)×2.0	
Luminous Intensity	IV	IF=20mA	F.V.*)×0.7		

*) F.V.: First Value.





Please read the following notes before using the product:

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30℃ or less and 80%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30℃ or less and 60%RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.

3. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260°C for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

4. Soldering

When soldering, for Lamp without stopper type and must be leave a minimum of 3mm clearance from the base of the lens to the soldering point.

To avoided the Epoxy climb up on lead frame and was impact to non-soldering problem, dipping the lens into the solder must be avoided.

Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions:

Soldering Iron		Wave Soldering		
Temperature Soldering Time	300℃ Max. 3 sec. Max. (one time only)	Pre-heat Pre-heat Time Solder Wave Soldering Time	100°C Max. 60 sec. Max. 260°C Max. 5 sec. Max.	

Note: Excessive soldering temperature and / or time might result in deformation of the LED lens or catastrophic failure of the LED.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

6. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices equipment and machinery must be properly grounded.