

Surface Mounted Chip LED

Model No. : 0805-FLWC-HY

■ Features :

- Compatible with automatic placement equipment
- Compatible with reflow solder process

■ Applications :

- Automotive_Telecommunication
- Indicators
- LCD Back-lights
- Illuminations

Dice Material	Light Color	Lens Color
GaAsP	Yellow	Water Clear

Absolute Maximum Ratings

(Ta=25°C)

Item	Symbol	Maximum	Unit
Power Dissipation	P _D	78	mW
Continuous Forward Current	I _F	30	mA
Peak Forward Current (1/10 Duty Cycle 0.1ms Pulse Width)	I _{FP}	100	mA
Reverse Voltage	V _R	5	V
Derating Linear From 25°C		0.4	mA/°C
Operating Temperature Range	T _{opr}	-30 to +80	°C
Storage Temperature Range	T _{stg}	-40 to +85	°C

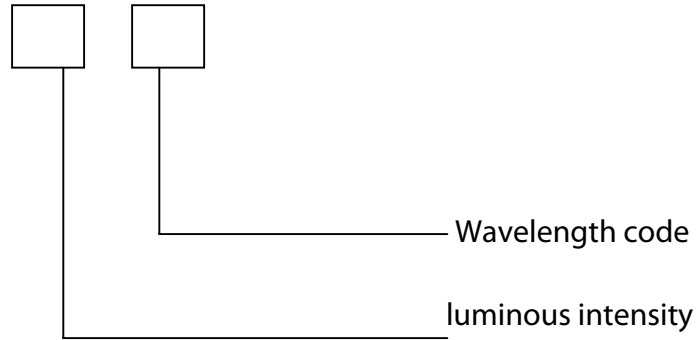
Electrical / Optical Characteristics

(Ta=25°C)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage	V _F	I _F =20mA		2.0	2.60	V
Reverse Current	I _R	V _R =5V			10	uA
Peak Emission Wavelength	λ _P	I _F =20mA		583		nm
Dominant Wavelength	λ _D	I _F =20mA		585		nm
Viewing Angle	2θ _{1/2}	I _F =20mA		130		Deg
Luminous Intensity	I _V	I _F =20mA	1.0	6.0		mcd

◆ Packing coding principle

Notice: Bin code : luminous intensity / wavelength



◆ The Luminous Intensity Grade of Yellow Chip-LED Products

● Test Condition : @ 20mA

Range,mcd	Bin code
1.2/3.6	C
3.6/7.2	D
7.2/11.5	E

◆ Dominant Wavelength Grade of Yellow Chip-LED Products

● I type @ 20mA

BIN	Range
1	582/585
2	585/588
3	588/591
4	591/594
5	594/597

◆ Descriptions :

- The Chip-LED Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature application, etc.

◆ Reliability Test Items And Conditions :

NO.	Item	Test Conditions	Test Hours / Cycle	Sample Q'ty	Ac / Re
1	Solder Heat	TEMP : 260°C±5°C	5 sec	36 pcs	0 / 1
2	TemperatureCycle	H : +100°C 30min. ∩ 5min. L : -40°C 30min.	50 cycle	36 pcs	0 / 1
3	Thermal Shock	H : +100°C 5min. ∩ 10sec L : -40°C 5min.	50 cycle	36 pcs	0 / 1
4	High TemperatureStorage	TEMP : 100°C	1000 hrs	36 pcs	0 / 1
5	Low TemperatureStorage	TEMP : -40°C	1000 hrs	36 pcs	0 / 1
6	DC Operating Life	I _F = 20mA	1000 hrs	36 pcs	0 / 1
7	High Temperature / High Humidity	85°C / 90~95%R.H.	1000 hrs	36 pcs	0 / 1

◆ Reflow Temp. / Time :

Please refer to the following figure:

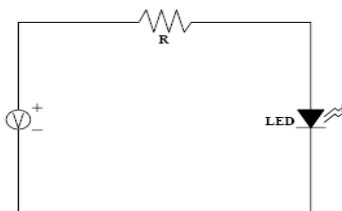
Temp.(°C)		Time(Sec)	
a	25	T0~T1	Max. 3°C/sec
b	150	T1~T2	90~130 sec
c	200	T2~T3	Max. 3°C/sec
d	220	T3~T4	Max. 30~50 sec
e	250		
		T4~T5	Max. -3°C/sec
Blet Speed		70~90 cm/min	



◆ Precautions For Use :

- Over - current- proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen)



- Storage

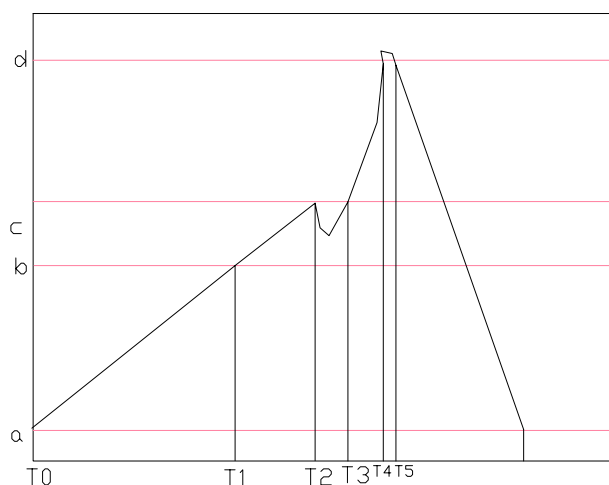
1. The operation of temperature and R.H. are $5^{\circ}\text{C} \sim 30^{\circ}\text{C}$, R.H.60% Max..
2. Once the package is opened, the products should be used within 72 hrs. Otherwise, they should be kept in a dampproof box with desiccating reagent. Considering the tape life, we suggest our customers to use our products within 1 year (from production date) .
3. It's recommended to bake before soldering when the package is unsealed after 72 hrs. The condition is : $80^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 24hrs.

◆ Soldering Ir on :

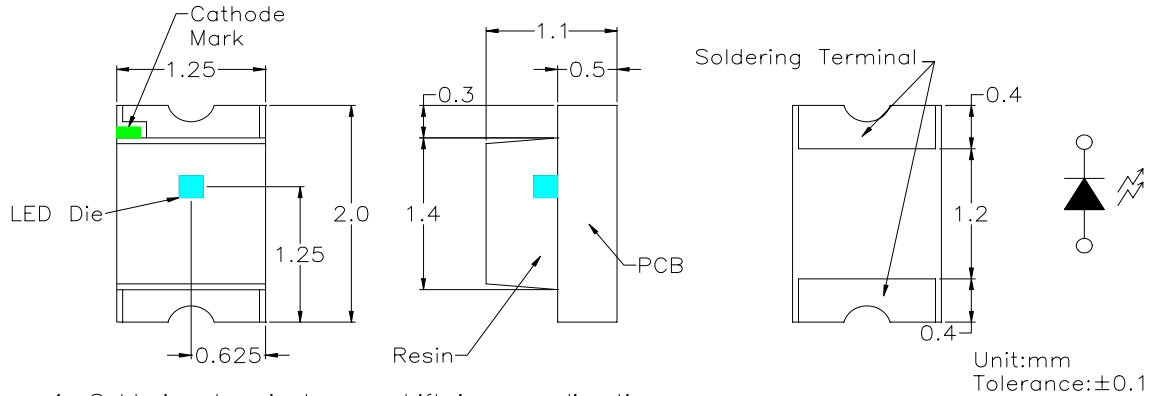
- Temperature at tip of iron: 300°C Max. (25W Max.)
- Soldering time : $5 \pm 1\text{sec}$.

◆ Wave Soldering Temp. / Time :

Temp.($^{\circ}\text{C}$)		Time(Sec)	
a	25	T1~T2	60 ± 20
b	130 ± 10	T2~T3	
c	185	T3~T6	
d	250 ± 3	T4~T5	3 ± 2

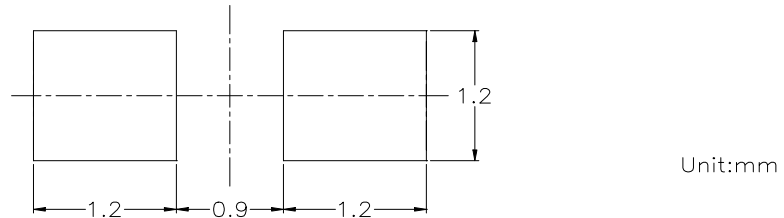


◆ Package Dimensions of Device (170 Series)



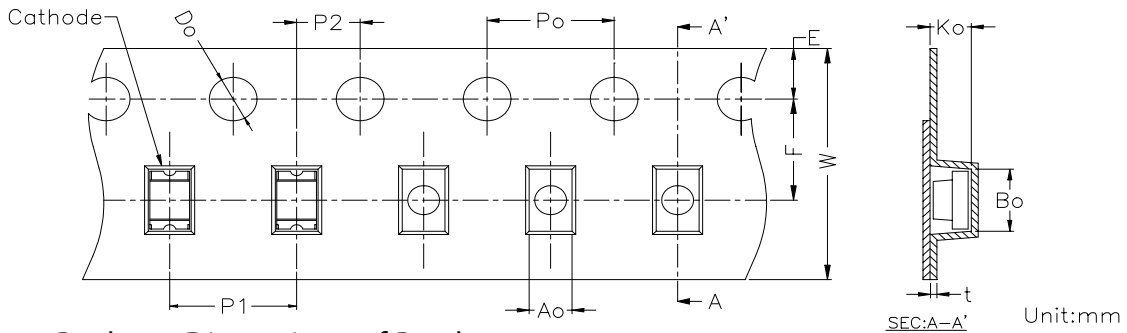
1. Soldering terminal may shift in x, y direction.
2. Polarity referring onto the cathode mark is reversed on the HR/UR/SR

◆ Recommended Soldering Pad Dimensions

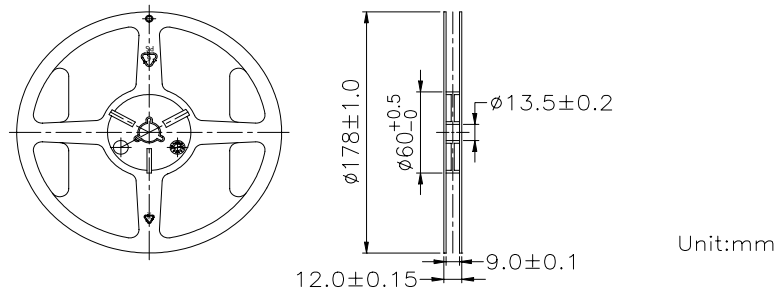


◆ Tape Specification : 3000pcs Per Reel

Packing Size													
Item	W	P1	E	F	Do	D1	Po	10Po	P2	Ao	Bo	Ko	t
Spec.	8.00	4.00	1.75	3.50	1.50	1.00	4.00	40.00	2.00	1.40	2.25	1.35	0.23
Tolerance	±0.20	±0.10	±0.10	±0.05	$^{+0.10}_{-0.00}$	±0.05	±0.05	±0.20	±0.05	±0.10	±0.10	±0.10	±0.05

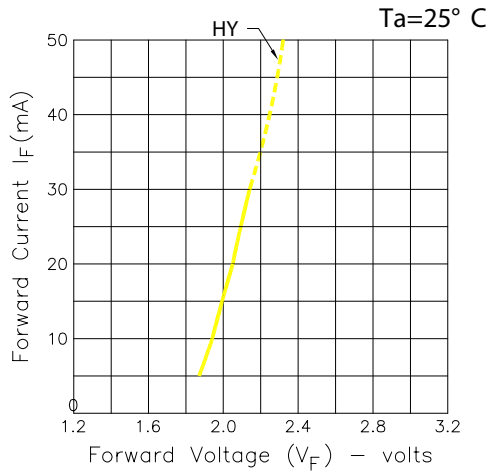


◆ Package Dimensions of Reel

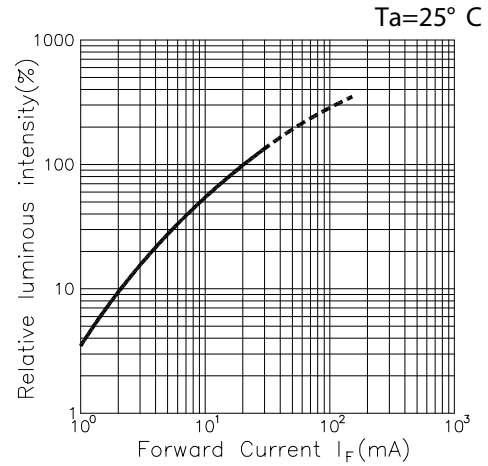


◆ Typical Electro-Optical Characteristic Curves:

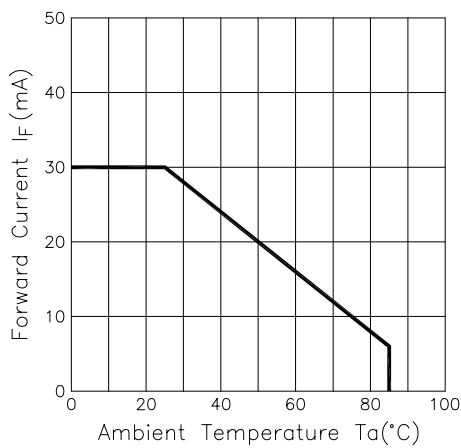
Forward Current Vs. Forward Voltage



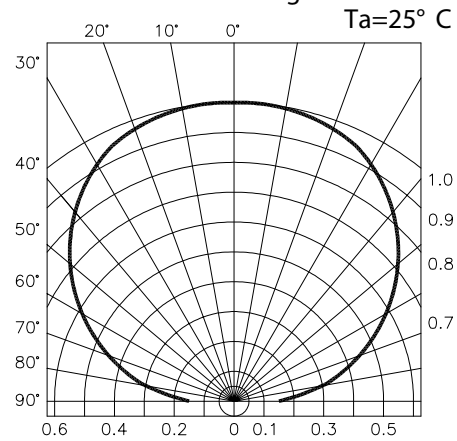
Luminous Intensity Vs. Forward Current



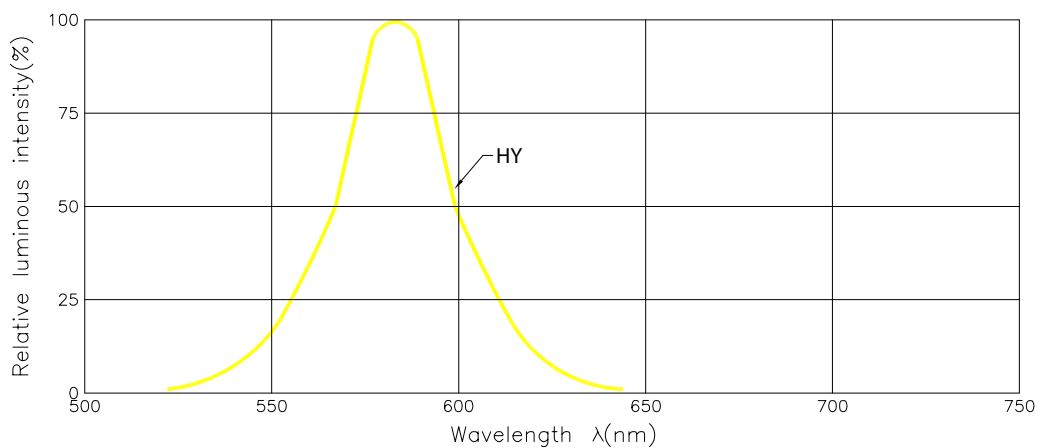
Forward Current Derating Curve



Radiation Diagram



Spectrum Distribution



◆ Packing and Shipping Spec.

